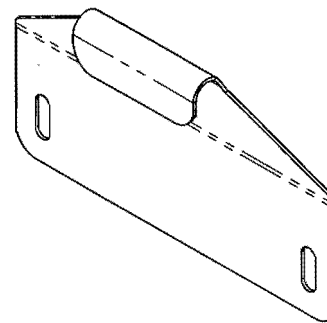
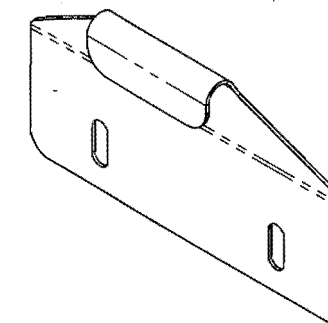


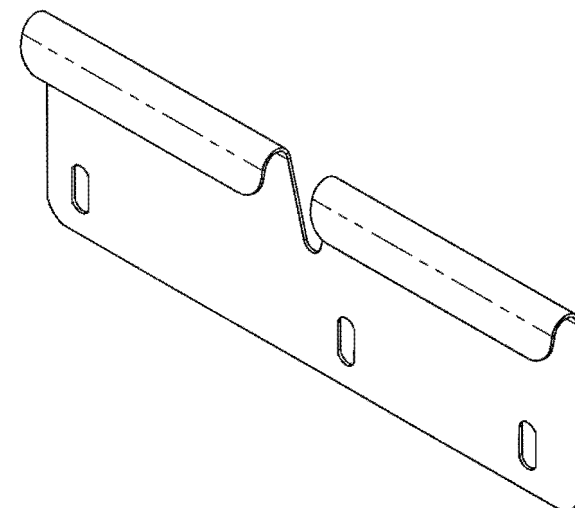
D3675-5 SLIDING DOOR BRACKET



D3675-1 SLIDING DOOR BRACKET



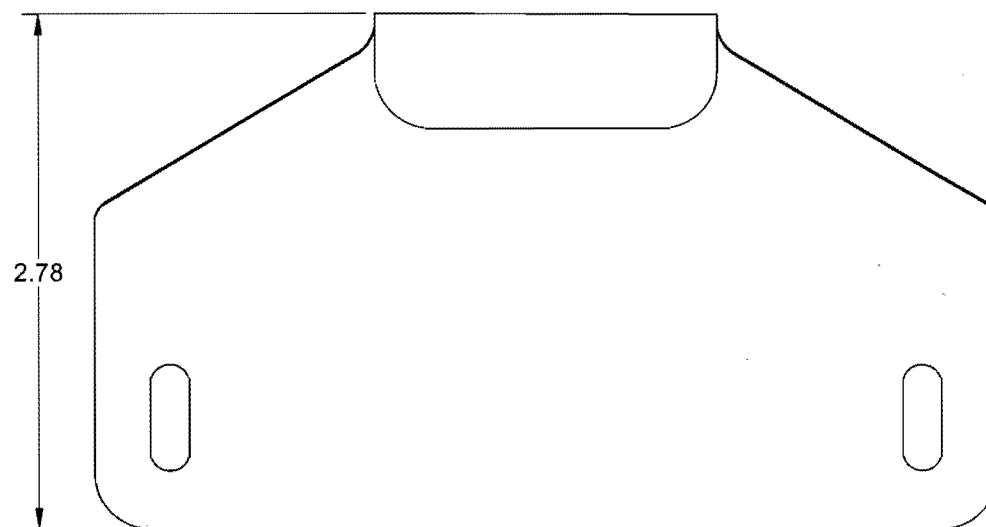
D3675-3 SLIDING DOOR BRACKET
(HINGE PANEL MOD)



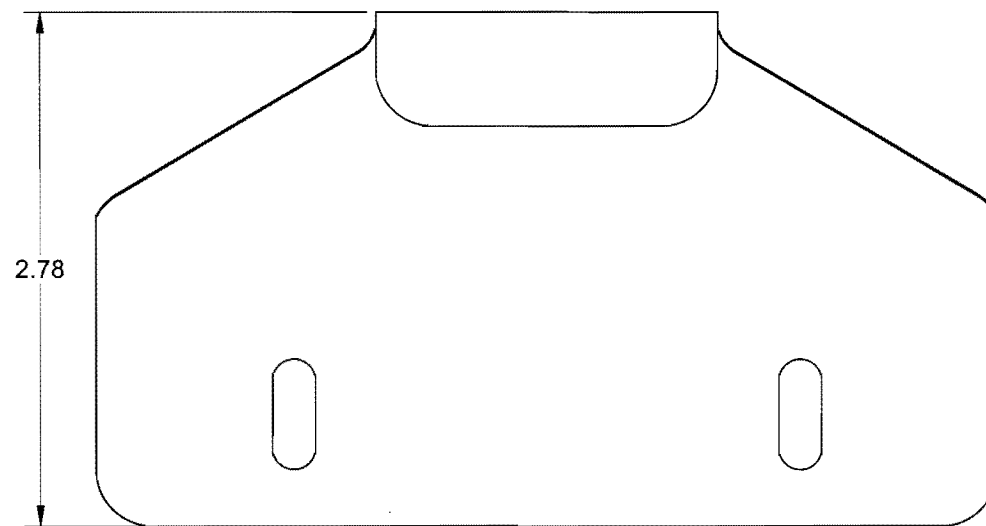
D3675-6 SLIDING DOOR BRACKET

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2011-03-31

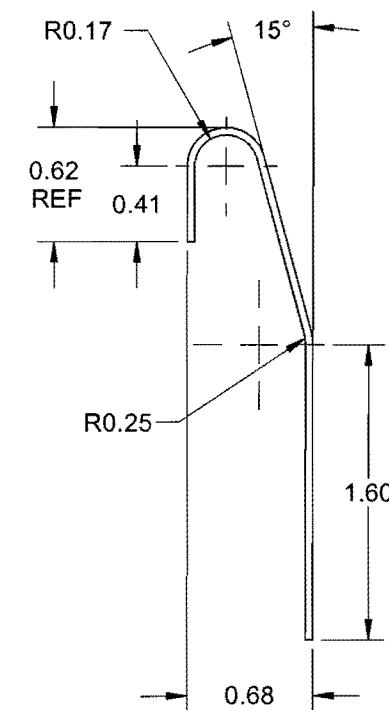
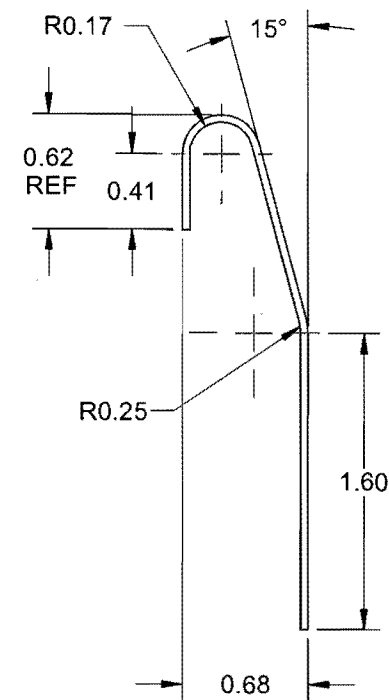
REV.	DESCRIPTION	BY	DATE
D	RE-DESIGNED D3675-5/-6/-5F PER CUSTOMER FEEDBACK TO ELIMINATE BINDING OF DOOR ONCE BRACKETS ARE INSTALLED. REF.: PAR11-79.	MB	11.03.21
C	ADD -5/-5F/-6 BRACKET	MB	10.12.17
B	ADD -3 FOR HINGE PANEL MOD.	AJS	08.11.03
A	NEW ISSUE	AJS	08.03.27
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	B		
CHECKED	AJS	DRAWING NO.	REV. D
MFG. APPR.	DS	D3675	SHEET 1 OF 6
APPROVED	MP	TITLE	SLIDING DOOR BRACKET SCALE
DE APPR.	MP	(COMPOSITE DOOR)	NTS
DATE	11.03.21	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



D3675-1 SLIDING DOOR BRACKET
(MAKE FROM D3675-1F)



D3675-3 SLIDING DOOR BRACKET
(MAKE FROM D3675-3F)
(HINGE PANEL MOD)

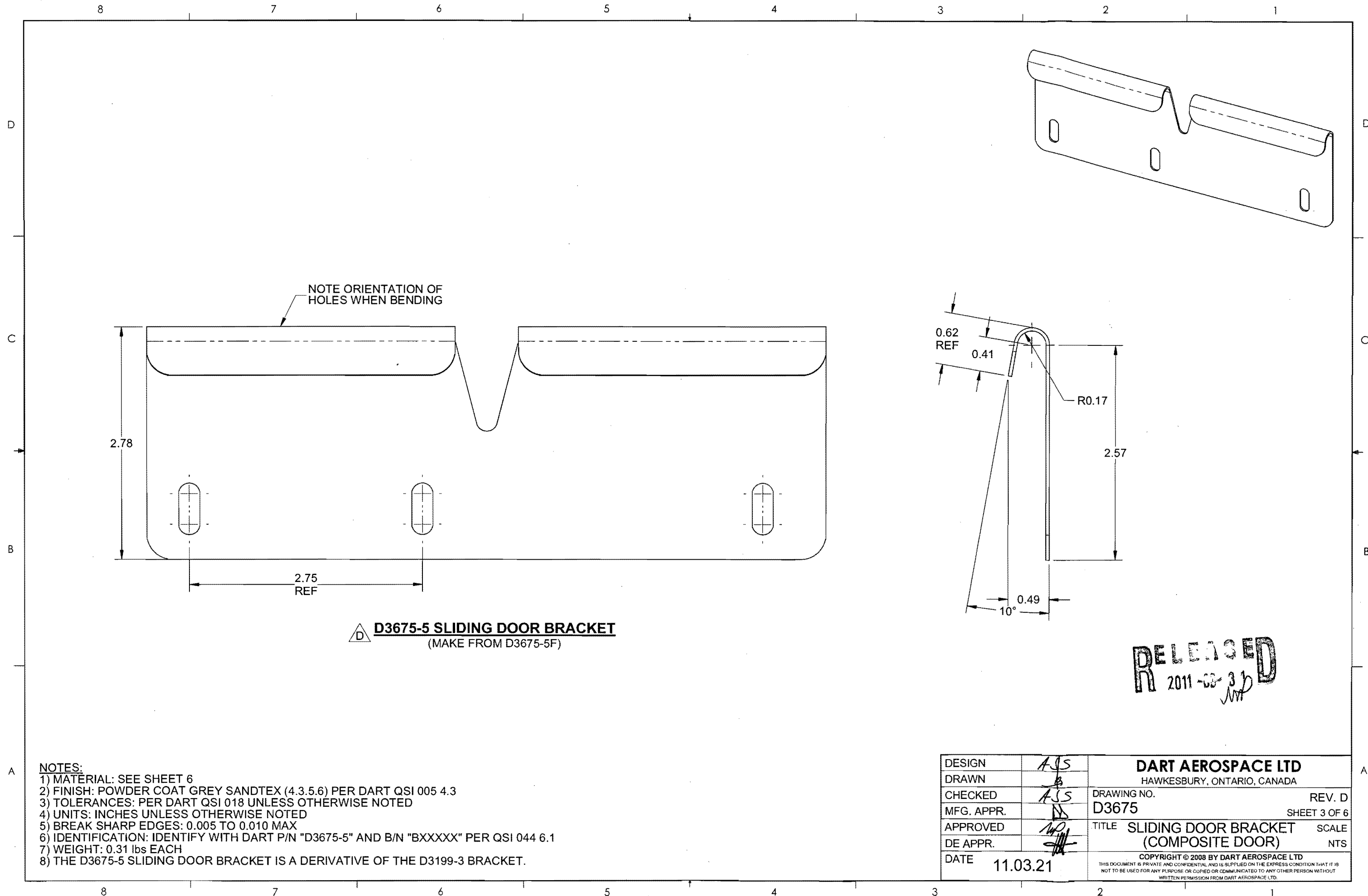


RELEASED
2011-08-31
JMP

NOTES:

- 1) MATERIAL: SEE SHEET 5
- 2) FINISH: POWDER COAT GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3675-X" AND B/N "BXXXXX" PER QSI 044 6.1
- 7) WEIGHT: 0.15 lbs EACH
- 8) THE D3675-1 SLIDING DOOR BRACKET IS A DERIVATIVE OF THE D3199-1 BRACKET.

DESIGN	ASIS	DART AEROSPACE LTD	
DRAWN	ASIS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ASIS	DRAWING NO.	REV. D
MFG. APPR.	ASIS	D3675	SHEET 2 OF 6
APPROVED	ASIS	TITLE	SLIDING DOOR BRACKET
DE APPR.	ASIS	(COMPOSITE DOOR)	SCALE
DATE	11.03.21		NTS
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NOTES:

1) MATERIAL: SEE SHEET 6

2) FINISH: POWDER COAT GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

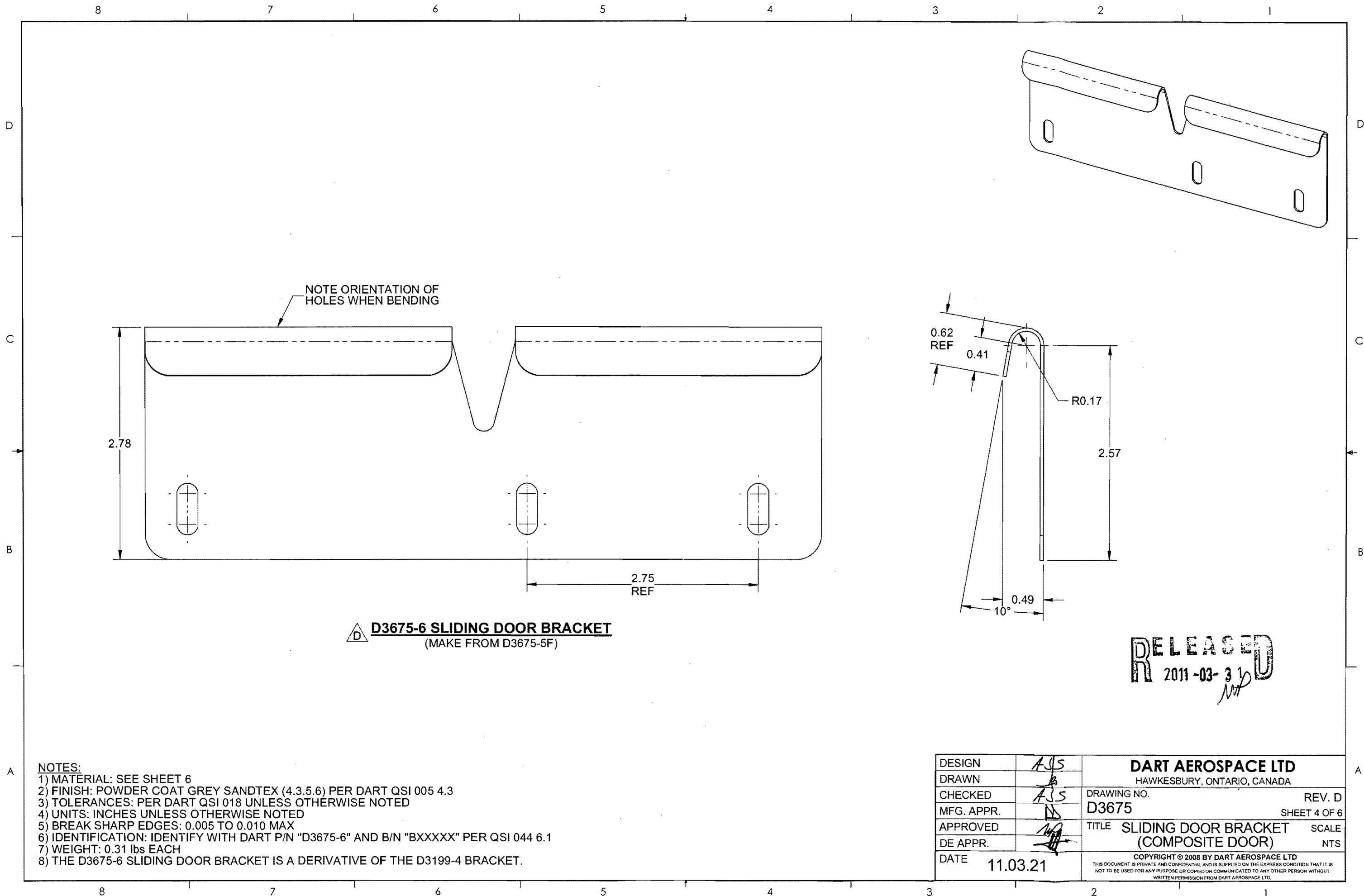
4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3675-5" AND B/N "BXXXXX" PER QSI 044 6.1

7) WEIGHT: 0.31 lbs EACH

8) THE D3675-5 SLIDING DOOR BRACKET IS A DERIVATIVE OF THE D3199-3 BRACKET.

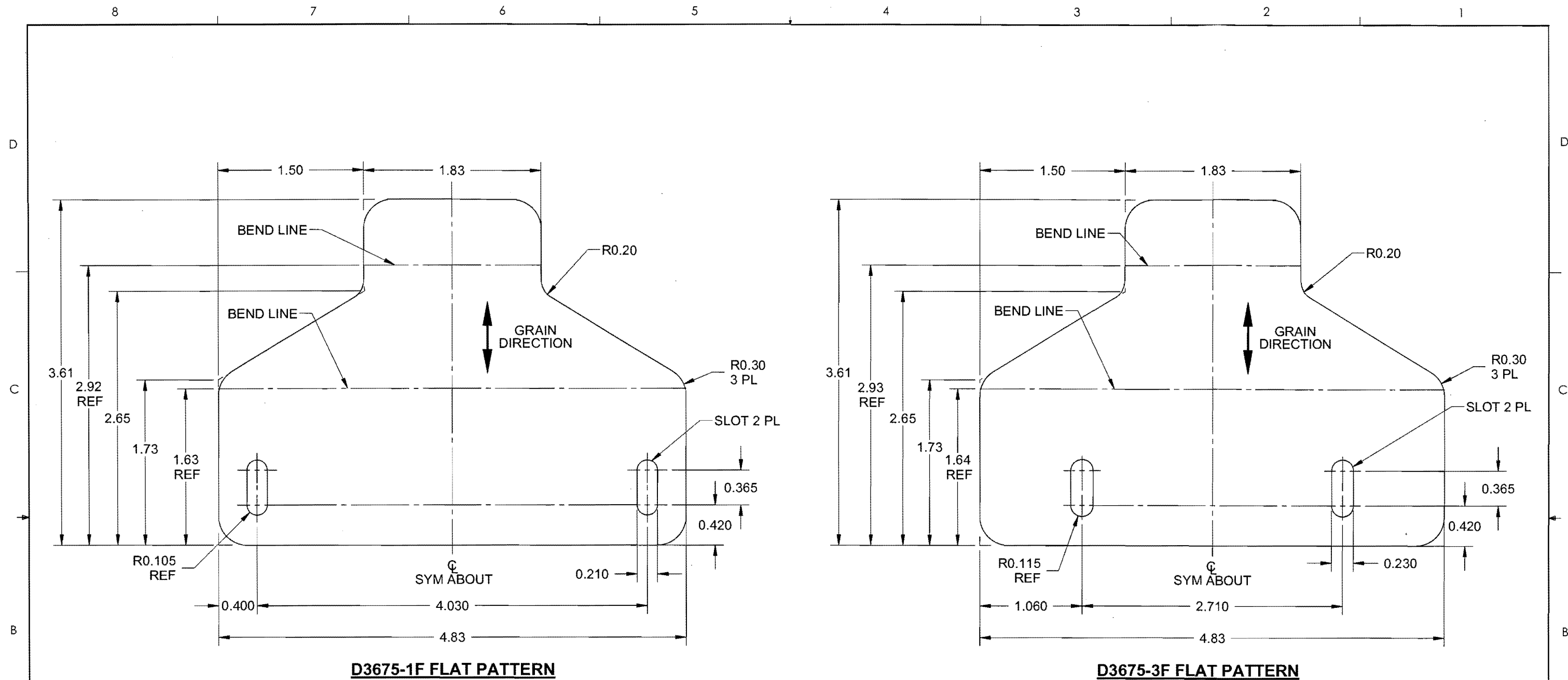


D3675-6 SLIDING DOOR BRACKET
(MAKE FROM D3675-5F)

RELEASED
2011-03-31

- NOTES:
- 1) MATERIAL: SEE SHEET 6
 - 2) FINISH: POWDER COAT GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3675-6" AND B/N "BXXXXX" PER QSI 044 6.1
 - 7) WEIGHT: 0.31 lbs EACH
 - 8) THE D3675-6 SLIDING DOOR BRACKET IS A DERIVATIVE OF THE D3199-4 BRACKET.

DESIGN	AS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AS		
CHECKED	AS	DRAWING NO.	REV. D
MFG. APPR.	AS	D3675	SHEET 4 OF 6
APPROVED	AS	TITLE	SLIDING DOOR BRACKET
DE APPR.	AS	(COMPOSITE DOOR)	SCALE
DATE	11.03.21		NTS
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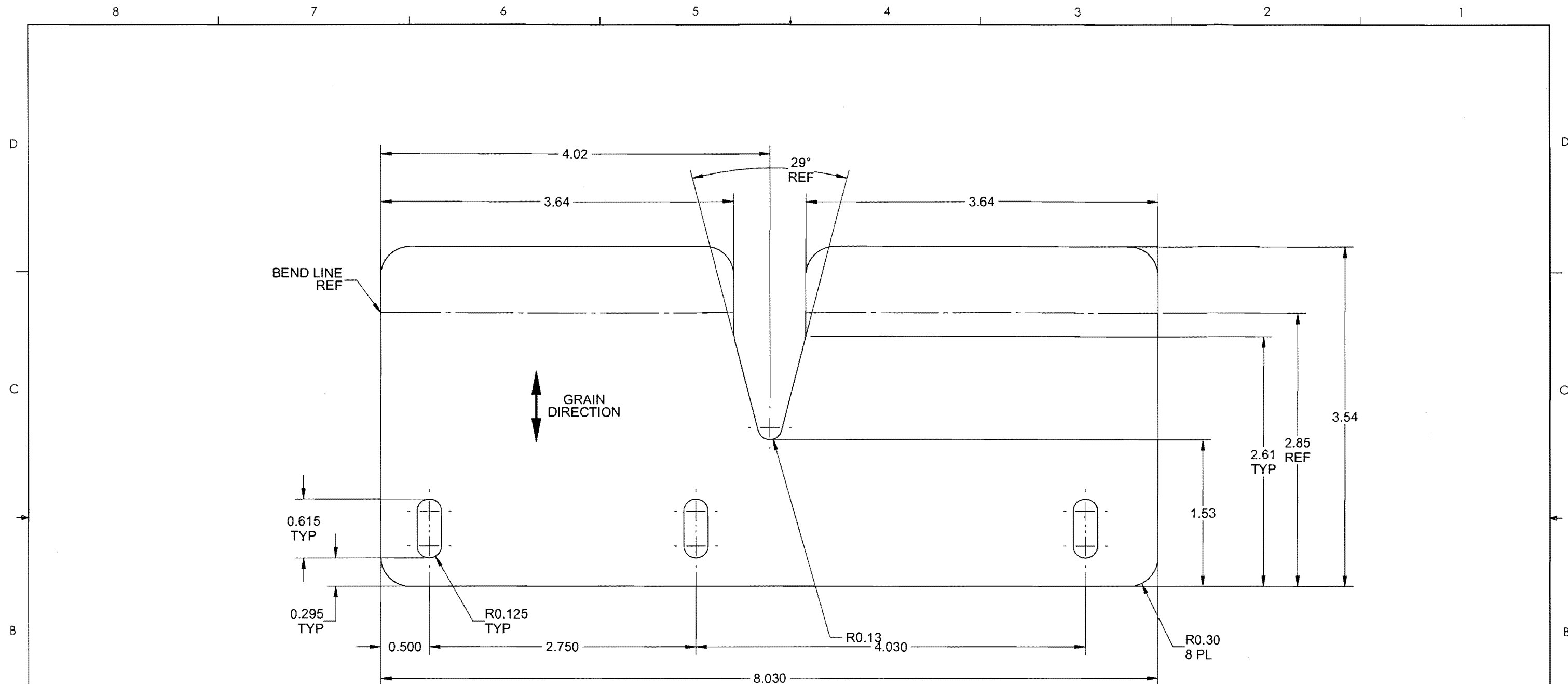


RELEASED
2011-03-31
MP

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.040 THICK
PER MIL-S-5059 (ANNEALED) OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240
REF. DART SPEC M304S20GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.15 lbs EACH

DESIGN	ASS	DART AEROSPACE LTD	
DRAWN	B	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ASS	DRAWING NO.	REV.
MFG. APPR.	MD	D3675	SHEET 5 OF 6
APPROVED	MP	TITLE	SCALE
DE APPR.	MP	SLIDING DOOR BRACKET (COMPOSITE DOOR)	NTS
DATE	11.03.21	COPYRIGHT © 2008 BY DART AEROSPACE LTD	
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D3675-5F FLAT PATTERN

RELEASED
2011-03-31

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.040 THICK
PER MIL-S-5059 (ANNEALED) OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240
REF. DART SPEC M304S20GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.67 lbs

DESIGN	ASS	DART AEROSPACE LTD	
DRAWN	B	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ASS	DRAWING NO.	REV. I
MFG. APPR.	DS	D3675	SHEET 6 OF 6
APPROVED	MP	TITLE	SLIDING DOOR BRACKET
DE APPR.	MP	(COMPOSITE DOOR)	SCALE
DATE	11.03.21	COPYRIGHT © 2008 BY DART AEROSPACE LTD	
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